

# **International Conference**

**On**

## **Tourism, Pluralism and Heritage- Issues & Challenges in Modern World**

(25,26 and 27<sup>th</sup> February ,2018, AGRA, INDIA)

*Jointly organised by*

**Institute of Tourism & Hotel Management  
Dr B. R. Ambedkar University, Agra,INDIA**

**&**

**Center for Global Studies  
Howard University, Washington DC,USA**

### **Sub Themes:**

- Pluralistic Society and Development
- Historical Resources, Development and Tourism in Modern World
- Cultural Sustainability and tourism
- Architectural Heritage , Tourism and Social Development
- Environmental issues and tourism
- Social Behaviour in modern world and Development
- Art , Craft ,and Culture and Tourism

- Social Development in modern society
- Information Technology , Tourism and development
- Music Heritage , Tourism and Social Development
- Modern Education System and Developmental Issues
- Government Planning and Tourism Development
- Role of NGO's in Preservation, Conservations and Propagation of History and Culture.
- Political Reasons in Social Backwardness.
- Managing Society for Development
- Literature , Tourism and Development

Etc.

**Note:** Besides above topics other topics may be included those are important for social development.

# Organising Committee

## **Chief Patron**

**Dr Arvind Kumar Dixit**  
Vice Chancellor  
Dr B. R. Ambedkar University,  
Agra, India

## **International Convenor & Key Note Speaker**

**Narendra Rustagi, Ph. D.**  
Professor and Director  
Center for Global Studies  
Business School  
Howard University,  
Washington DC, USA

## **International Coordinator**

**Dr Lavkush Mishra**  
Vice Chancellor  
Dr B. R. Ambedkar University,  
Agra, India

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